



Certificate of Analysis 0914

Date: 01-21-2021

Version: 01

CRM ITAK-1023

Certified Reference Material – Bauxite

Table 1 – ITAK-1023 – Certified Values

Element/Unit	Certified Value ^[1]	s ^[2]	s _r ^[3]	s _L ^[4]	U ^[5]
Available Al ₂ O ₃ (%) ^{b, d}	42.08	0.31	0.19	0.25	± 0.12
Reactive SiO ₂ (%) ^{b, c, g, h}	3.16	0.12	0.043	0.11	± 0.051
Al ₂ O ₃ (%) ^a	45.37	0.34	0.14	0.31	± 0.11
SiO ₂ (%) ^a	3.779	0.083	0.019	0.081	± 0.027
Fe ₂ O ₃ (%) ^a	24.36	0.35	0.12	0.32	± 0.12
TiO ₂ (%) ^a	1.512	0.034	0.0080	0.033	± 0.011
P ₂ O ₅ (%) ^a	0.0199	0.0035	0.0034	0.00086	± 0.00077
ZrO ₂ (%) ^a	0.0674	0.0067	0.0041	0.0053	± 0.0025
V ₂ O ₅ (%) ^a	0.0948	0.0099	0.0018	0.0097	± 0.0049
^[6] LOI (%) ^{e, f}	24.57	0.10	0.036	0.096	± 0.034

^[1] The Certified Value was calculated according to ISO Guide 35 and ISO 5725-2.

^[2] The standard deviation for proficiency assessment was calculated according to ISO 13528 and 5725-2. This standard deviation can be used for control charts for individual analysis ($n=1$).

^[3] The within-laboratory standard deviation was calculated according to ISO 5725-2.

^[4] The between-laboratory standard deviation was calculated according to ISO 5725-2.

^[5] The combined standard uncertainty of the certified value was calculated according to ISO Guide 35.

^[6] Loss On Ignition.

Note: The letters in front of the elements are codes for Analytical Methods used.

Table 2 – ITAK-1023 – Informative Values

Element/Unit	Reference Value ^[7]
CaO (%) ^a	0.015
MnO (%) ^a	0.0070

^[7] These values are informative. They were calculated according to ISO Guide 35 and ISO 5725-2 from thirty to forty results from a varying number of laboratories.

DESCRIPTION

ITAK-1023 was prepared from a sample of Bauxite donated by a Bauxite Mining Company from the North of Brazil in 2021.

This Certified Reference Material (CRM) is presented as a fine powder.

INTENDED USE AND INSTRUCTIONS

ITAK-1023 provides an important control in analytical data from exploration and can be used as a tool for grade control in routine mining and laboratory operations.

This Certified Reference Material can be used for calibration of analytical equipment, assess and develop new methods, validation of analytical methods, and arbitration – proficiency testing for example.

The bottles/sachets content should be thoroughly mixed before taking samples of ITAK-1023.

The Certified Reference Material should be used without pre-treatment. ITAK is not responsible for any changes occurring after opening said bottles/sachets.

The Certified Reference Material should be stored in a dry place and without contact with excessive heat or moisture.

CERTIFICATION AND STATISTICAL EVALUATION OF ANALYTICAL DATA

ITAK-1023 was analyzed by twelve specialized laboratories. The statistical evaluation was carried out according to ISO GUIDE 35 and ISO 5725-2, using: identification and treatment of outliers, stragglers and technically invalid data, certified value calculation, standard deviation calculation, and extended standard uncertainty calculation.

The Technical Report: RT-010/2022 STD contains full details of all phases of manufacturing, certifying results, participating laboratories, and the statistical evaluation.

Note: This report is available on the ITAK database for CRM users.

ANALYTICAL METHODS

The methods used on the certification of CRM ITAK-1023 are mentioned as follows:

- a: Fusion method and determination by X-Ray Fluorescence.
- b: Alkaline Digestion (Bayer Process) and determination by Atomic Emission Spectrometry – ICP-OES.
- c: Alkaline Digestion and determination by Atomic Absorption Spectrometry – AAS.
- d: Alkaline Digestion and determination by Titrimetric Method.
- e: Gravimetric Method.
- f: Thermogravimetric Method (TGA).
- g: Alkaline Digestion and determination by Gravimetric Method.
- h: Alkaline Digestion and determination by Colorimetric Method.

PERIOD OF VALIDITY

This CRM certification is valid until: **January 21, 2032.**

CERTIFICATE REPRODUCTION

This certificate must not be modified and may only be reproduced in its entirety and without change.



Bráulio de Freitas Pessoa
Chemist – CRQ 02.202.008
Technical Director